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Hey Mazak guys, I recently bought a QT15N with Mazatrol T32B control that came without any manuals though thankfully I found some of them on this forum. I haven't been able to get it to work yet because of a bunch of alarms. I'm guessing that some parameters need to be changed since I loaded the parameters from the EEPROM to fix some errors. I ...

QT15N with Mazatrol T32B, need help to fix

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Hi guys, long time no see. Still makin' chips, still having my way with machine controls, but this is a new one on me. The shop I'm working at has this old T32B that has some issues. I'm not sure what all is wrong with it, but I'm hoping we can figure it out. As of right now I get the 128 E-Stop alarm upon start-up. I have no idea how to clear it besides reinitialising the control.

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