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Reference: CSSGB Primer, Section II - 4 and 27/31. 2.2. Using six sigma methodology, a company at 4.5 sigma would have a failure rate of: a. 3.4 ppm b. 233 ppm c. 1350 ppm d. 6210 ppm Solution: The six sigma approach allows for a ± 1.5 sigma shift. Answer b represents the 5 sigma level and answer d is the 4 sigma level. Answer c is correct.

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That being said...I would strongly recommend the CSSGB Primer from the Quality Council of Indiana AND The Certified Six Sigma Green Belt Handbook, I got the first edition here on Amazon (newer versions exist...but the material is largely the same and I got a first edition for \$17).

The Six Sigma Green Belt Primer: Quality Council of ...

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The Six Sigma Green Belt Solutions Text. Quality Council of Indiana, 2012 - Production management - 162 pages. 0 Reviews. What people are saying - Write a review in the usual places. Bibliographic information. Title: The Six Sigma Green Belt Solutions Text:

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